Date:

Friday, 01/08/2008 10:42:35 AM

User:

Julie Lecoca

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

Job Number **Estimate Number** : 40895

: 10604

P.O. Number This Issue

First Issue

: 01/08/2008

Prsht Rev.

: NC

: //

: 40086

Previous Run Written By

Checked & Approved By

Comment

: Est. D 01.07.17

Added info to step 2

: SMALL /MED FAB

SM

Part Number Drawing Number

Drawing Name

: D2581

: MOUNTING BRACKET

: D2581 REV A1 : N/A

Project Number Drawing Revision

: A1

Material

Due Date

: 10/08/2008

Qty:

50 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 M304S11GA

Total:

304/316 0.125 Sheet

Comment: Qty.: 0.0196 sf(s)/Unit

304/316 .125 Sheet

(M304S0125) Batch: 108156

2.0

WATER JET

0.9818 sf(s)



Comment: FLOW WATER JET

1-Cut as per Dwg D2581

Dwg Rev:

Prog Rev:_

B8-8-12

2-Deburr if necessary

QC2



B 8-8-17

4.0 QC8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK

Comment: SECOND CHECK



5.0

3.0

BRAKE NC

NC BRAKE

Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		₹.						
				-				
		· ·						

Part No:	PAR #:	Fault Category:	NCR: Yes	No	DQA:	Date:
			QA: N	I/C C	losed:	Date:

	V	ORK ORI	DER NON-CONFORMANC	E (NCR)			
	Description of NC		Corrective Action Section B		Verification	Approval	Approval
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
	;						
					,		
						ů)	
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Possible Initial Action Description Sign & Verification Section C Chief Eng

NOTE: Date & initial all entries

Date: User:

Friday, 01/08/2008 10:42:35 AM

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 40895

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

7.0

QC5

INSPECT WORK TO CURRENT STEP



PACKAGING 1

Comment: INSPECT WORK TO CURRENT STEP

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



a 08108127

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
			131						
Part No		PAR #: Fault Category:	NCR	: Yes	No DQ	A:	Date:		
				Ω Δ· Ν	N/C Close	ų.	Date:		

NCR: WOR				ER NON-CONFORMANO	CE (NCR)			
		Description of NC	C Corrective Action Section B		Verification	Annroval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
		(
		<u> </u>						
								ļ
				:				

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	40895
Description: Mounting Bracket	Part Number:	D2581
Inspection Dwg: D2581 Rev: A1		Page 1 of 1

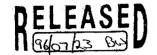
	FIRS	T ARTICLE IN	NSPECTION	ON CHE	CKLIST	7
		X First Arti	cle	Prote	otype	,
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.328	+0.006/-0.001	,330	*			
Ø0.191	+0.005/-0.001	195	X			
0.750	+/-0.010	754	×			
3.596	+/-0.010	3600	×			
2.846	+/-0.010	5.844	¥			
1.995	+/-0.010	1,948	×			
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easured by:	B	Audited by:	5		Prototype Approv	/al: N/A
Date:	8-8-12	Date:	08/00	22	Da	ite: N/A

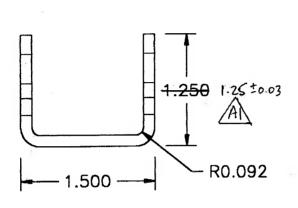
Rev	Date	Change	Revised by	Approyéd
A	07.01.23	New Issue	KJ/JLM 🛠	411

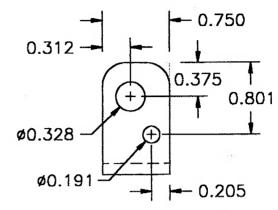


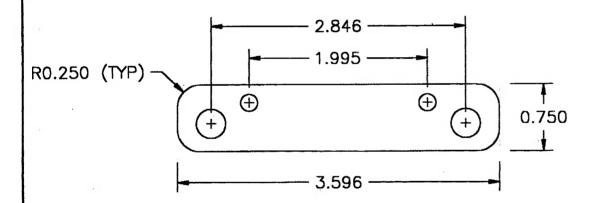


	DESIGN	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT.		
	MIKE M	MIKE M	VICTORIA INTERRATIONAL AIRPORT,	WWW.
\	CHECKED	APPROVED	DRAWING NO.	REV. A
٤)	Bu	M.M.	D2581	SHEET 1 OF 1
	DATE		TILE	SCALE
	96.06.27		MOUNTING BRACKET	1:1
	Al # CP	04.05.14	CHANGE TOWNANCE ON 1.25	DIMOVSION









MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER